



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D044-662-013
Job Sheet 205556



Part No: D044-662-013

Job Qty: 2 pcs

Part Name: R44 Bearpaws - Large



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/13/20

Job Tracking No:

Due Date: 1/29/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A New Issue 07-01-30 JLM IPP Rev:B As per IIN 044-662 REV D 07-03-28 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Klt	2 pcs	1/29/20	1/29/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3	DAS	
							Packaging 1 - 4	74	JAN 15 2020
							Packaging 1 - 5	9-89	
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S247592



Part: D044-662-013

Job No: 205556

Serial No/Batch: S247592

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH02-8 Issue 2, FAA STC SR01490N

https://www.plexonline.com/d97fa6cb-825c-4506-902e-3fe883867752/Plexus_Control/Report_View/2.asp?URL=../Part/Job_Sheet.asp&Report=Tru... 2/3

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP D044-662-013

135 - Document Control) Photocopy bluefile & type labels per PPPD044-662-013 CHG 002

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5231284
AN4-15A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5231282
D2529	Washer	16 pcs (8 ea)	110-Packaging 1 - Pick Kit	5231495
D3529-1	Bearpaw	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5207390
D3556-1	R44 Bearpaw Clamp	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5229316
D3601-1	Radius Block	16 pcs (8 ea)	110-Packaging 1 - Pick Kit	5244231
D4953-1	Cushion	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5056587
MS21042L4	Nut	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5229833
NAS1149D0463J	Washer	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5229798

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-14A	8	386	0
	AN4-15A	8	384	0
	D2529	16	548	0
	D3529-1	4	16	0
	D3556-1	8	52	0
	D3601-1	16	365	0
	D4953-1	8	203	0
	MS21042L4	16	2,490	0
	NAS1149D0463J	16	2,823	0

Part Specifications

Specifications could not be found.

Plex 1/13/20 3:07 PM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION				DEPARTMENT/PROCESS				MRB (QS1042)					
Date: _____		Sequence #: _____		QTY Affected: _____		Disposition									
Description Work Order Deviation															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY													
		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____				Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐						Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐			
		Completed By													
		Lead hand / Supervisor													
		QC / QA Coordinator													